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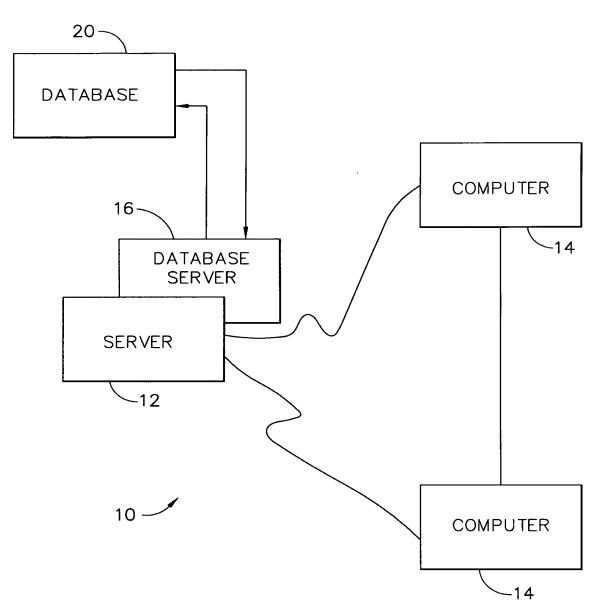
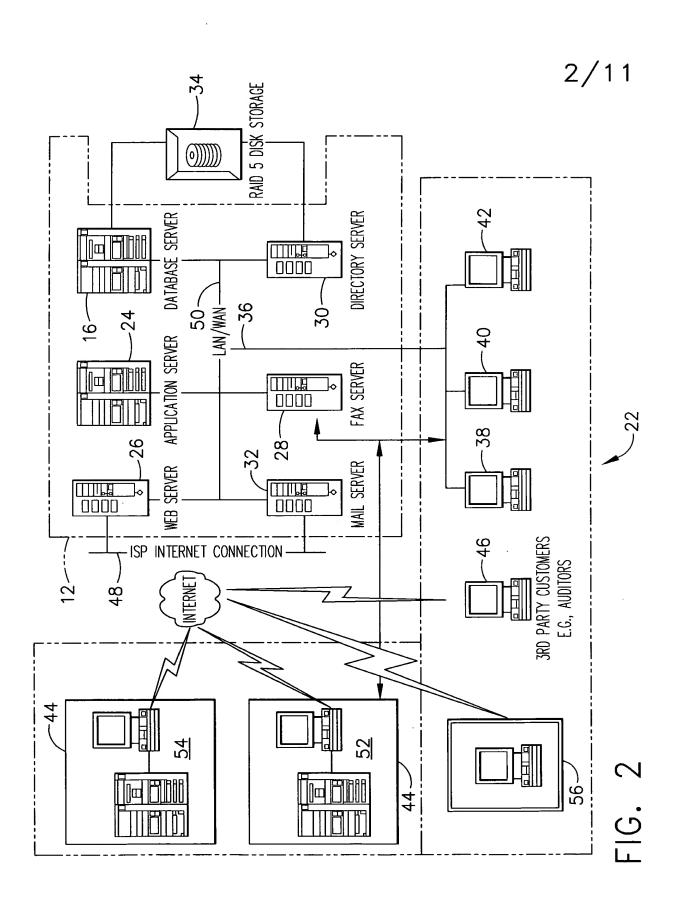


FIG. 1

INVENTOR: JOHN D. WHITENACK, et al.

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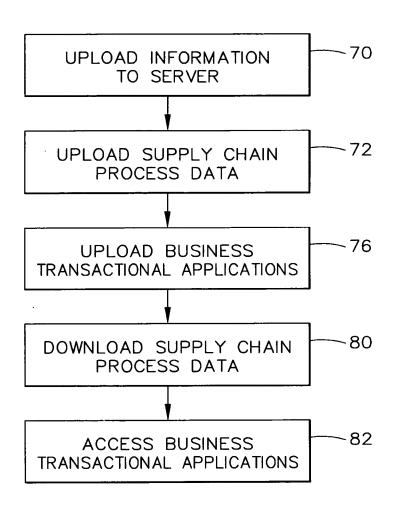
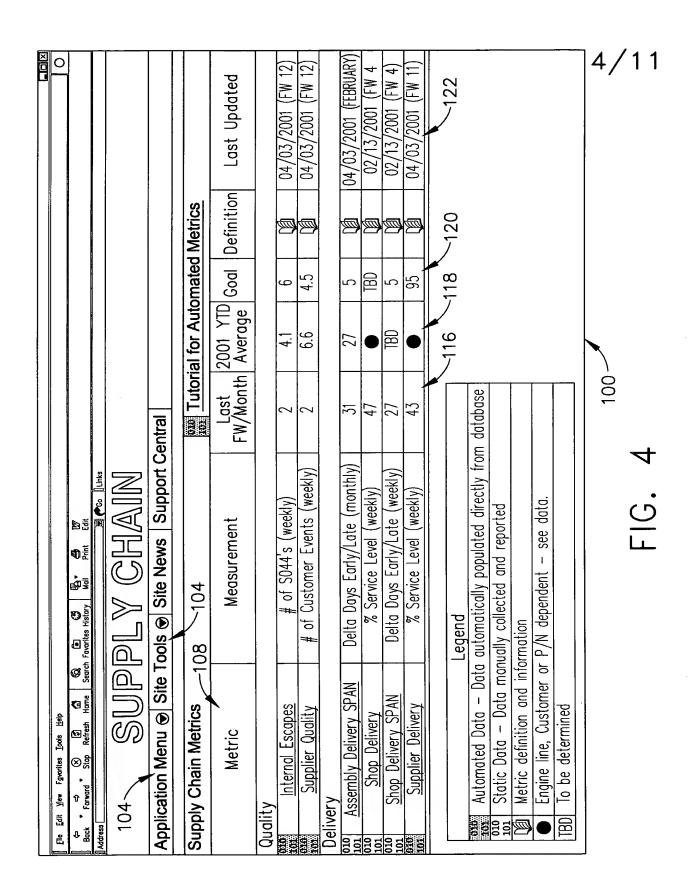


FIG. 3

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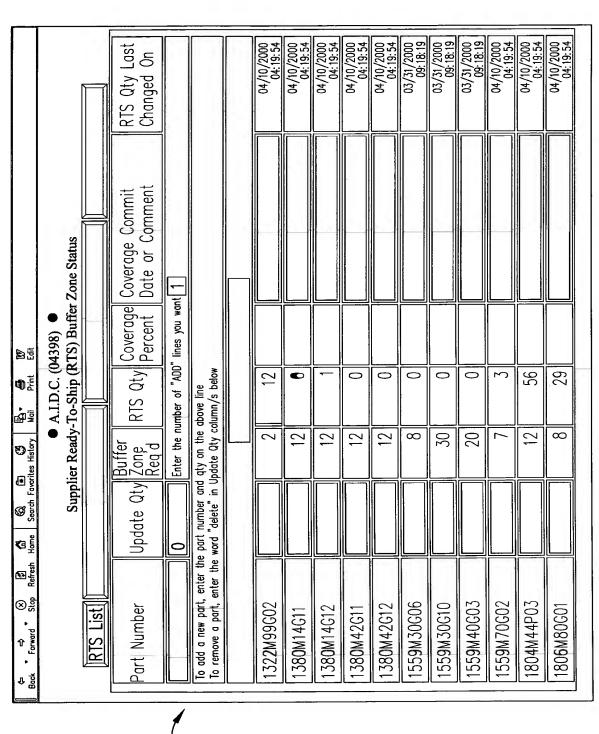
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TITLE: METHODS AND SYSTEM FOR MANAGING SUPPLY CHAIN PROCESSES INVENTOR: JOHN D. WHITENACK, et al.

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